

INSTRUCTION SHEET

SB Ford Bracket for Two Bolt Ford Alternators 730, 1730, 2730

We want to help! If you have any comments or difficulty with this product, please contact technical support at



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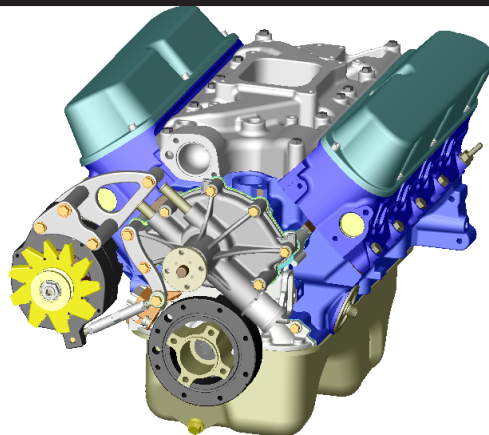
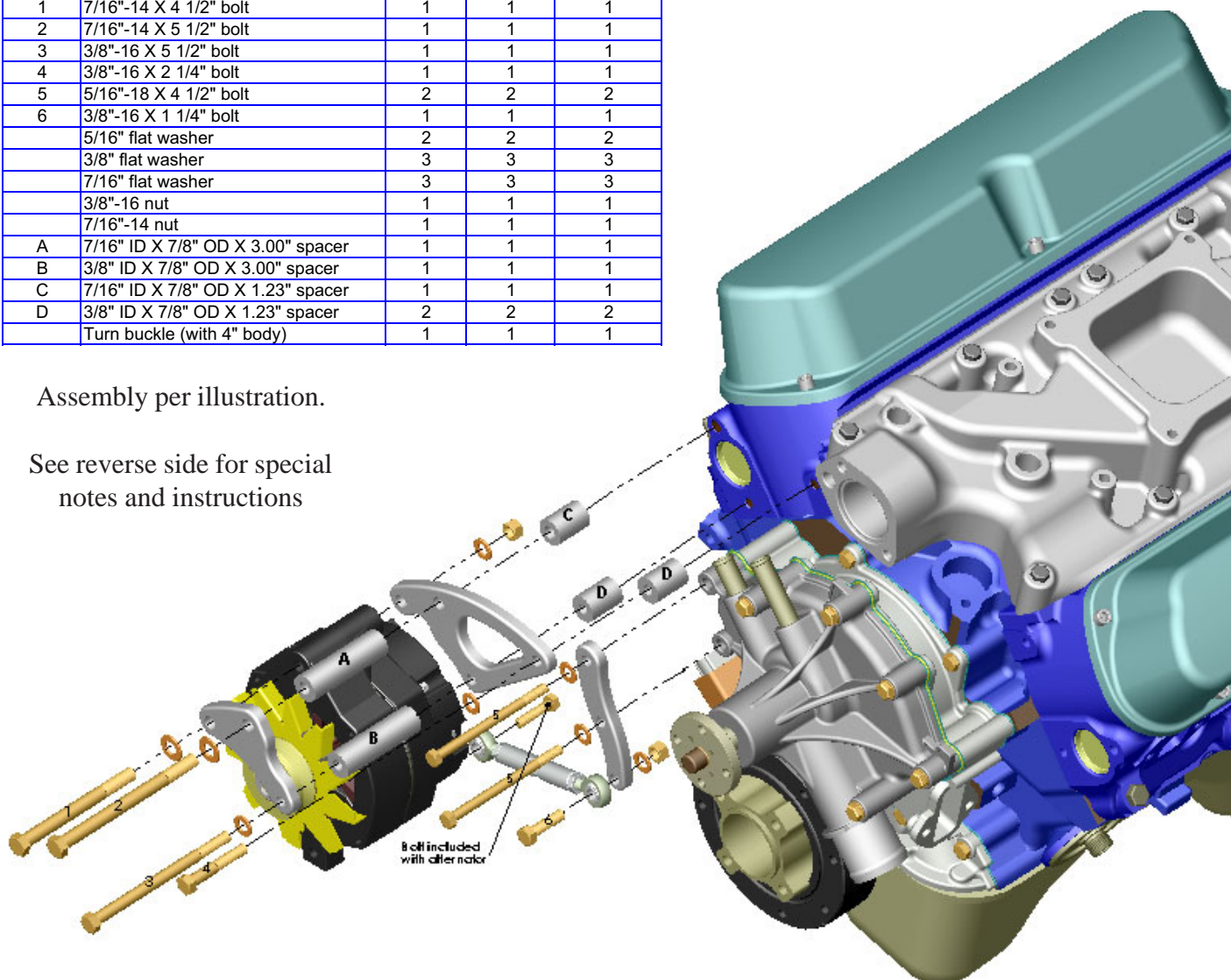


Diagram Ref. #	Revised January 2004 Part Description	P/N 730 Qty.	P/N 1730 Qty.	P/N 2730 Qty.
	730 rear/main bracket	1	1	1
	730 front bracket	1	1	1
	730 water pump bracket	1	1	1
1	7/16"-14 X 4 1/2" bolt	1	1	1
2	7/16"-14 X 5 1/2" bolt	1	1	1
3	3/8"-16 X 5 1/2" bolt	1	1	1
4	3/8"-16 X 2 1/4" bolt	1	1	1
5	5/16"-18 X 4 1/2" bolt	2	2	2
6	3/8"-16 X 1 1/4" bolt	1	1	1
	5/16" flat washer	2	2	2
	3/8" flat washer	3	3	3
	7/16" flat washer	3	3	3
	3/8"-16 nut	1	1	1
	7/16"-14 nut	1	1	1
A	7/16" ID X 7/8" OD X 3.00" spacer	1	1	1
B	3/8" ID X 7/8" OD X 3.00" spacer	1	1	1
C	7/16" ID X 7/8" OD X 1.23" spacer	1	1	1
D	3/8" ID X 7/8" OD X 1.23" spacer	2	2	2
	Turn buckle (with 4" body)	1	1	1

Assembly per illustration.

See reverse side for special notes and instructions



Special Notes:

*Assembling as shown on front diagram will allow for mounting of all large and small case Ford style alternators with strait type mounting.

* This system is for use with common short, clockwise rotation water pumps only.

* ***One wire*** alternators require only the charge wire connection to function. An adequate charge wire should be run between the alternator and the positive battery post or the positive battery side of the safety cut off switch. If the alternator's charge wire is connected to the starter's battery connection or on any other positive point on the car that is on the switched side of the cutoff, the car may continue to run after the cutoff switch is opened.

* Be certain that any paint or corrosion is removed from the points where the bracket attaches to the engine block. Also be certain that an adequate ground path is supplied from the engine block to the negative battery post.

* Tension the belt to have ½" of deflection.